



Master Your Terrain

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**Adventure Series Sliders & Boatsides
Jeep JK**

Installation Instructions

***** Please read through instructions before starting installation**

Congratulations for purchasing TNT, Inc. Adventure Series Sliders for your Jeep JK. Begin by unpacking your kit and comparing the contents of the box to the packing list provided as attachment “A” to this manual. Please observe proper shop safety procedures when performing this install. Use proper eye and hearing protection as required.

Tools Needed:

Drill
5/16” drill bit
9/16” Socket
10mm Socket
18mm socket
Ratchet or Impact

STEP 1:

Remove factory sliders if equipped.

STEP 2:

Using an 18mm socket remove all body mount bolts from each side of vehicle. Use 10mm socket to remove all body mount nuts.

STEP 3:

Take slider and hold it into place, lining up the body mount bolts with the slider. Reinstall 10mm nuts and 18mm body mount bolts (see figure 1).

Figure 1



STEP 4:

Using the existing holes in the slider brackets as a guide, drill six 5/16" holes. Install the supplied 3/8" thread cutter bolts (see figure 1).

STEP 5:

Repeat installation steps for opposite side.

Installation of Optional Boatside Panels

Tools needed:

Drill
17/64" drill bit
5/16" drill bit
18mm socket

STEP 1:

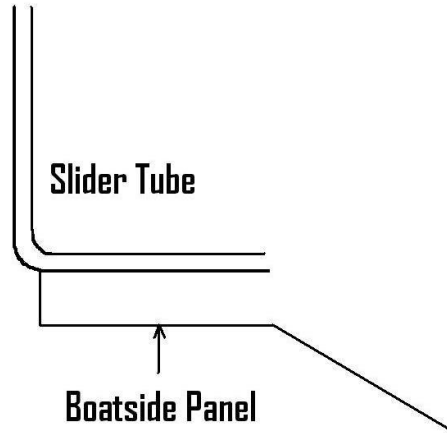
Using an 18mm socket, remove the two factory bolts from underside of frame.

STEP 2:

Using the pre-punched holes on the frame side of the panel to locate the slider on the frame, hold Boatside panel into place and reinstall frame bolts finger tight.

STEP 3:

To locate the boatside panel on the square slider tube line up the outer edge of the panel with the start of the radius on the square tube of the slider (see drawing). Clamp in place.

**STEP 4:**

Mark center of each of the holes in the boatside panels. Remove panels and drill holes to 17/64". Once all holes have been drilled, run the included 5/16" thread cutting bolt into them to "pre-thread" them. This will ease the installation of the 5/16" countersinks.

STEP 5:

Reinstall Boatside panel using the supplied 5/16" countersunk thread cutting bolts and factory frame bolts. Tighten all the 5/16" countersunk bolts first, and then tighten the frame side bolts.

STEP 5:

Locate the pre-punched 1/2" hole on the frame side of the boatside panel. Using a punch, mark center of this hole and then drill using a 5/16" drill bit. Locate and install the provided 3/8" thread cutting bolt.

Appendix A**Parts List:**

- 2 – Adventure steps
- 2 – Adventure step panels
- 2 – Boatside panels (if ordered)

Hardware (2 Dr in ()) :

Sliders:

- 12 (8) – 3/8" Thread cutters
- 20 (12) – 1/4" button head bolts
- 20 (12) – 1/4" Nylock nuts
- 20 (14) – 5/16" x 1/2" thread cutting bolts

Optional Boatside Panels:

14 (8) – 5/16" x 1" countersunk thread cutters

1 – 5/16" Hex head thread cutting bolt

2 – 3/8" thread-cutting bolts

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